

		WASTEWATER	TS 6.1		
Da	ate:	RC Number:			
	Development Name an	nd Stage:			
Line ID	(P)ass/(F)ail after 15mins	Comments			
	(contractor)	(cert	ifying engineer)		
		(council representative – witness)			
<i>с</i>					
	WASTEWATER LOW PRESSURE AIR TEST TS 6.1				
TaurangaCity	INFRASTRUCTURE	DEVELOPMENT CODE	VERSION 1 JUL 2011 1		

Waste water low pressure air test procedure

Testing Apparatus:

• Enough blank plugs for all non capped laterals and the open end of pipe to be tested.

• A test plug with sufficient length of clear hose to reach 1 meter above the manhole lid.

- A clear vessel containing 300mm depth of clean water.
- Spray bottle of soapy water.

Procedure:

1. Install blank plugs into all open ends of pipes to be tested.

2. Install test plug into the end of the main pipe and bring the hose to the top of the manhole.

3. Blow into the test pipe until there is sufficient pressure then put the end of the pipe into the bottom of the vessel.

4. Once the pressure has stabilised a bubble will sit at the base of the pipe.

5. If this bubble moves up the pipe there is a leak in the system, spray soapy water around the plugs to make sure there are no leaks.

6. If after fifteen minutes the bubble has not risen in the pipe then the test has passed.

WASTEWATER

TS 6.3

Date:....

RC Number:....

Development Name and Stage:....

 Line ID
 Mins for pressure drop.
 (P)ass/(F)ail
 Comments

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.....(certifying engineer)

.....(contractor)

.....(council representative – witness)

	20mm male thread Isolation Valve ressure device	Pressure gauge Water meter	PE pipe	
	Contractor supplied	Council supplied water meter & gauge		
			Rising main	Anchor block
\diamond	WASTEWA	TER RISING	MAIN PRESSURE TEST	TS 6.3
TaurangaCity	INFRA	STRUCTURE DI	EVELOPMENT CODE	VERSION 1 1 JUL 2011 1

Wastewater rising main pressure test

Testing Apparatus:

- A pipe, that can be connected to the main, with a pressure gauge capable of reading 1400KPa and a water meter. This should contain a valve to isolate the system and the pressure gauge from the water blaster (see example below).
- A water blaster capable of attaining 900 KPa.

Procedure:

- 1. The testing apparatus shall be connected to the lowest point of the reticulation system to be tested.
- Open all valves and turn the water blaster on until the pressure on the gauge reaches
 900KPa then shut the isolation valve and disconnect the water blaster.
- 3. Take a reading on the meter and write this down on the sheet with the time.
- 4. After period of 15 minutes turn the water blaster back on and open the isolation valve until the pressure reaches 900KPa again then shut the isolation valve.
- 5. Take another reading on the meter and write this down on the sheet with the time.
- 6. If the volume of water added after 15minutes is less than the calculated allowable loss, shown on the test sheet, then the test has passed. If the volume is more then there is a leak in the system.

The maximum allowable loss is defined as:

 $Loss_{(allowable)} \le 1 \ litre * \frac{pipe \ diameter \ [mm]}{10} * \ length \ [km] * \ duration \ [hr]$

Example:

- Pipe diameter: 40.3 mm
- Pipe length: 680 m
- Test duration: 15 minutes

$$Loss_{(allowable)} \le 1 \ litre * \frac{40.3 \ [mm]}{10} * 0.68 \ [km] * 0.25 \ [hr] = 0.68 \ \frac{mm}{10} \ km \ hr$$

			WASTEWATER	TS 6.4
	Date:		RC Number:	
	Developr	ment Name a	nd Stage:	
Manhole ID	Volume of makeup water	(P)ass/(F)ail	Comments	
Comments:				
	(contr	actor)	(c	ertifying engineer)
			(council representative – witness)	ormying ongineoly
	MAN	HOLE INF	TILTRATION TEST	TS 6.4
TaurangaCity	INFRAS	TRUCTURE	DEVELOPMENT CODE	VERSION 1 JUL 2011

Manhole Infiltration test procedure

Testing Apparatus:

- Enough high pressure blank plugs for all pipes into and out of the manhole to be tested.
- A means of inflating the test plugs, such as a compressor.
- Measuring vessel.

Procedure:

- 1. Install blank plugs into all pipes coming into the man hole.
- 2. Fill the manhole with water and mark the water level in the throat.
- 3. After 30mins measure how much water it takes to fill the manhole back up to the mark.
- 4. The allowable loss shall not exceed 1 litre per meter depth in a 1050mm manhole.